



RH-TOP - TOP LANCE SYSTEM IN RH RECIRCULATION DEGASSER

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NO	CUSTOMER	YEAR	TYPE OF UNIT	HEAT SIZE T	MELTING UNIT	FUNCTIONS	REMARKS
168	TERNIUM-SIDERAR Ramallo, Buenos Aires Argentina	2008		200	BOF		TOP lance with video camera
167	MSC Mobarakeh Steel Co. Phase 1 Isfahan Iran	2008		180	EAF		RH-SC TOP lance with video camera
166	Shougang Qian An Iron & Steel Co., Ltd. RH No. 2 Qian An P.R. of China	2007		210	BOF		TOP lance with video camera
165	MMK Magnitogorsk Iron & Steel Works Magnitogorsk Russia	2007		370	BOF		
164	NLMK Novolipetsk Iron & Steel Corp. Novolipezk Russia	2007		320	BOF		
163	TISCO Tata Iron & Steel Co. Kalinganagar, Orissa India	2007		310	BOF		SMS Mevac UK
162	Tangshan Guofeng Iron & Steel Co., Ltd. Tangshan P.R. of China	2006		125	BOF		TOP lance with video camera
161	Beitai Iron & Steel Group Co., Ltd Benxi P.R. of China	2006		135	BOF		TOP lance with video camera
160	Jindal Steel Ltd. Raigarh India	2006		100	BOF		SMS Mevac UK



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159	Jindal Vijayanagar Steel Ltd. Toranagallu India	2006		175	BOF		SMS Mevac UK
158	Dragon Steel Corporation Taichung Taiwan, R.O.C	2006		210	BOF		
157	Anshan Iron & Steel Corp. Shop No. 2, RH No. 4 Anshan P.R. of China	2006		260	BOF		
156	ARCELOR Atlantique et Lorraine Dunkerque France	2006		270	BOF		
155	OEMK Oskol Electric & Steel Works RH No. 3 Starij Oskol Russland	2006		160	EAF		
154	Qinhuangdao Shouqin Metal & Materials Co., Ltd. Qinhuangdao P.R. of China	2006		100	BOF		TOP lance with video-camera
153	Handan Iron & Steel Group Co., Ltd. Handan P.R. of China	2006		250	BOF		
152	Anshan Iron & Steel Corp. Shop No. 2, RH No. 3 Anshan P.R. of China	2006		260	BOF		
151	CORUS Port Talbot Works RH No. 2 Port Talbot Great Britain	2005					SMS Mevac UK Revamping of No. 110



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150	Baoshan Iron & Steel Corp. Shop No. 2, RH No. 5 Shanghai, Baoshan P.R. China	2005					Extension of existing RH
149	Aceralia Corp. S.A. Aviles Spain	2005					Revamping of No. 61
148	SeAH Besteel Kunsan Korea	2005		85	EAF		
147	NTMK Nizhniy Tagil Iron & Steel Works Nizhniy Tagil Russia	2005		160	BOF		
146	Shougang Qian An Iron & Steel Co., Ltd. RH No. 1 Qian An P.R. of China	2005		210	BOF		TOP lance with video camera
145	Jiang Yin Xing Cheng Special Steel Works Co., Ltd., Phase 2 Jiangyin P.R. of China	2005		100	BOF		TOP lance with video camera
144	Bhushan Steel & Strips Ltd. Denkanal, Orissa India	2005		180	Conarc		
143	Jindal Vijayanagar Steel Ltd. Toranagallu India	2005		130	BOF		
142	Essar Steel Ltd. Hazira India	2004		150	BOF		SMS Mevac UK Relocation of No. 63



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141	CORUS Scunthorpe Great Britain	2004		300	BOF		SMS Mevac UK Relocation of No. 63
140	Anshan Iron & Steel Corp. Shop No. 2, RH No. 2 Anshan P.R. of China	2004		260	BOF		
139	Anshan New Iron & Steel Co., Ltd. - HSM Anshan P.R. of China	2004		100	BOF		
138	Anshan New Iron & Steel Co., Ltd. Anshan P.R. of China	2004		100	BOF		
137	AK Steel Corporation Ashland, KY USA	2004					Extension of existing RH TOP lance with video camera
136	OEMK Oskol Electric & Steel Works RH No.1 Stary Oskol Russia	2004		160	EAF		Revamping of DH No. 1
135	CSC China Steel Corp. No. 2 BOF, RH No. 6 Kaohsiung Taiwan, R.O.C.	2004					Revamping of No. 92 (separation of RH No. 6 from RH No. 4)
134	CSC China Steel Corp. No. 2 BOF, RH No. 2 Kaohsiung Taiwan, R.O.C.	2004					Revamping of No. 51
133	POSCO Pohang Iron & Steel Co. No. 2 BOF, RH No. 5 Kwangyang Rep. of Korea	2004		275	BOF		TOP lance with video camera Operations in combination with VD No. 151



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132	Benxi Iron & Steel (Group) Co., Ltd. Benxi P.R. of China	2004		150	BOF		TOP lance with video camera
131	Anshan Iron & Steel Corp. Shop No. 3, RH No. 2 Anshan P.R. of China	2004		175	BOF		
130	IMEXSA Ispat Mexicana, S.A. Lazaro Cardenas Mexico	2003					Revamping of existing RH
129	Krupp Stahl AG Werk Siegen Geisweid Germany	2003					Revamping of No. 54
128	Anshan Iron & Steel Corp. Shop No. 2, RH No. 1 Anshan P.R. of China	2003		260	BOF		
127	Ilva S.p.A. Shop. No. 2 Taranto Italy	2003					Via SMS Demag INNSE Revamping of No. 46
126	TISCO Tata Iron & Steel Co. Jamshedpur India	2003					SMS Mevac UK Revamping of No. 95
125	OEMK Oskol Electric & Steel Works RH No. 2 Stary Oskol Russia	2003		160	EAF		Revamping of DH No. 2
124	CSC China Steel Corp. No. 1 BOF, RH No. 3 Kaohsiung Taiwan, R.O.C.	2002					Revamping of No. 90 TOP lance with video camera



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123	Panzhuhua Iron & Steel (Group) Co RH No. 2 Panzhuhua P.R. of China	2001		130	BOF		
122	CORUS Port Talbot Works RH No. 2 Port Talbot Great Britain	2001					SMS Mevac UK Extension of No. 110
121	Cockerill Sambre S.A. Chertal Belgium	2000					Extension of No. 42
120	Thyssen Krupp Stahl AG RH No. 2 Duisburg-Beeckerwerth Germany	2000		265	BOF		
119	CLI Creusot Loire Industrie Chateaufort Works Rive de Gier France	1999		90	EAF		Revamping of DH
118	Thyssen Krupp Stahl AG RH No. 1 Duisburg-Beeckerwerth Germany	1999					Extension of No. 58
117	ISCOR Ltd. Vanderbijlpark Rep. of South Africa	1999					Extension of No. 53
116	EKO Stahl GmbH Eisenhüttenstadt Germany	1999					Revamping of No. 39
115	USS Košice Košice Slovakia	1998		180	BOF		Suspended continued 2001



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NO	CUSTOMER	YEAR	TYPE OF UNIT	HEAT SIZE T	MELTING UNIT	FUNCTIONS	REMARKS
114	Trinecke Zelezarny AS Trinec Czech Republic	1998		180	BOF		Revamping of DH
113	Thyssen Krupp Stahl AG Duisburg-Bruckhausen Germany	1998					Extension of No. 82
112	Baoshan Iron & Steel Corp. Shop No. 1, RH No. 2 Shanghai, Baoshan P.R. of China	1998		300	BOF		
111	Anshan Iron & Steel Corp. Shop No. 3, RH No. 1 Anshan P.R. of China	1998		175	BOF		
110	British Steel plc Port Talbot Works RH No. 2 Port Talbot Great Britain	1997		340	BOF		SMS Mevac UK Revamping of DH
109	TISCO Taiyuan Iron & Steel Corp. Taiyuan P.R. of China	1996		80	BOF		
108	Sumitomo Metal Ind., Ltd. Wakayama Steel Works Wakayama Japan	1996		210	BOF		Oxygen and powder blowing lance by Sumitomo
107	Sumitomo Metal Ind., Ltd. Wakayama Steel Works Wakayama Japan	1996		210	BOF		Oxygen and powder blowing lance by Sumitomo
106	POSCO Pohang Iron & Steel Co. No. 1 BOF, RH No. 2 Kwangyang Rep. of Korea	1996					Via MATSUBO Revamping of No. 62



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NO	CUSTOMER	YEAR	TYPE OF UNIT	HEAT SIZE T	MELTING UNIT	FUNCTIONS	REMARKS
105	POSCO Pohang Iron & Steel Co. No. 1 BOF, RH No. 2 Pohang Rep. of Korea	1996					Via Posco E & C Revamping of No. 56
104	CST Companhia Siderurgica de Tubarao Tubarao Vitoria Brazil	1996		300	BOF		Via MDL (now SMS Demag Ltda.)
103	USIMINAS Usinas Siderurgica de Minas Gerais S.A. Shop No. 1, RH No. 2 Ipatinga, Brazil	1995		180	BOF		Extension of No. 47
102	Panzhuhua Iron & Steel (Group) Co RH No. 1 Panzhuhua P.R. of China	1995		130	BOF		
101	Hanbo Steel & General Construction Co., Ltd. Asan Bay Rep. of Korea	1995		200	EAF		
100	Hanbo Steel & General Construction Co., Ltd. Asan Bay Rep. of Korea	1995		200	EAF		
099	CSN Companhia Siderurgica Nacional Volta Redonda Brazil	1995		225	BOF		
098	Wuhan Iron & Steel Corp. Shop No. 2, RH No. 1 Wuhan P.R. of China	1994		70	BOF		Replacement of No. 30
097	USS Div. of USX Corp. Mon Valley Works Edgar Thompson Plant Braddock, Pennsylvania USA	1994		225	BOF		



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096	POSCO Pohang Iron & Steel Co. No. 2 BOF, RH No. 3 Kwangyang Rep. of Korea	1994					Revamping of No. 71
095	TISCO Tata Iron & Steel Co. Jamshedpur India	1994		140	BOF		
094	Hoesch Stahl AG Dortmund Germany	1994		200	BOF		Revamping of DH
093	N.V. SIDMAR Gent Belgium	1994					Extension of No. 85
092	CSC China Steel Corp. No. 2 BOF, RH No. 4 & No. 6 Kaohsiung Taiwan, R.O.C.	1994		260	BOF		
091	Baoshan Iron & Steel Corp. Shop No. 2, RH No. 3 Shanghai, Baoshan P.R. of China	1994		275	BOF		
090	CSC China Steel Corp. No. 1 BOF, RH No. 3 Kaohsiung Taiwan, R.O.C.	1992		160	BOF		
089	ZAPSIB West Siberian Steel Corp. Novokusnezsk Russia	1992		300	BOF		
088	Wuhan Iron & Steel Corp. Shop No. 3, RH No. 1 Wuhan P.R. of China	1992		250	BOF		



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087	NTMK Nizhny Tagil Iron & Steel Works Nizhny Tagil Russia	1992		160	BOF		Via Voest Alpine Industrieanlagenbau (VAI)
086	N.V. SIDMAR Gent Belgium	1992		300	BOF		
085	Krupp Stahl AG Rheinhausen Works Duisburg Germany	1992		300	BOF		Revamping of DH
084	ERDEMIR Eregli Demir ve Celik Fabrikalari T.A.S. Karadeniz Eregli Turkey	1992		120	BOF		
083	British Steel plc Port Talbot Works RH No. 1 Port Talbot Great Britain	1992		340	BOF		SMS Mevac UK
082	Thyssen Krupp Stahl AG Duisburg-Bruckhausen Germany	1991		400	BOF		Revamping of DH
081	POSCO Pohang Iron & Steel Co. No. 1 BOF, RH No. 1 Pohang Works Rep. of Korea	1991		110	BOF		Replacement of No. 32
080	Krakatau Steel Celigong Indonesia	1991		130	EAF		Via Voest Alpine Industrieanlagenbau (VAI)
079	POSCO Pohang Iron & Steel Co. No. 2 BOF, RH No. 4 Kwangyang Rep. of Korea	1990		250	BOF		



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078	LTV Steel Co., Inc. Cleveland Works Cleveland, Ohio USA	1990		255	BOF		Built by MAN GHH (now SMS Demag)
077	ISCOR Ltd. Newcastle Rep. of South Africa	1990		170	BOF		
076	Huta Katowice Katowice Poland	1990		300	BOF		
075	National Forge Co. Great Lakes Michigan USA	1989		220	BOF		Via DRAVO Inc.
074	KIM CHEAK Ferrous Metal Export/Import Co., UNDOK GROUP Chongjin Democratic People's Rep. of Korea	1989		130	BOF		
073	CSC China Steel Corp. No. 1 BOF, RH No. 1 Kaohsiung Taiwan, R.O.C.	1989		160	BOF		Revamping of existing RH
072	Rouge Steel Corp. Dearborn, Michigan USA	1988		250	BOF		
071	POSCO Pohang Iron & Steel Co. No. 2 BOF, RH No. 3 Kwangyang Rep. of Korea	1988		250	BOF		
070	Bethlehem Steel Corp. Burns Harbour Works Bethlehem, Pennsylvania USA	1988		290	BOF		Built by MAN GHH (now SMS Demag)



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069	Wuhan Iron & Steel Corp. Shop No. 2, RH No. 2 Wuhan P.R. of China	1987		70	BOF		
068	Voest Alpine Stahl AG Linz/Donau Austria	1987		145	BOF		Via Voest Alpine Industrieanlagenbau (VAI)
067	Voest Alpine Stahl AG Donawitz Austria	1987		65	BOF		
066	US Steel Gary Works Gary, Indiana USA	1987		230	BOF		Via Dravo Inc.
065	STELCO Lake Erie Steel Lake Erie Canada	1987		230	BOF		Via Dravo Inc.
064	LTV Steel Co., Inc. Indiana Harbour Works Chicago, Indiana USA	1987		260	BOF		Built by MAN GHH (now SMS Demag)
063	British Steel plc Llanwern Works Newport Great Britain	1987		200	BOF		
062	POSCO Pohang Iron & Steel Co. No. 1 BOF, RH No. 2 Kwangyang Rep. of Korea	1986		250	BOF		
061	ENSIDESA Shop No. 3 Aviles Spain	1986		250	BOF		



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060	Weirton Steel Corp. Weirton USA	1985		330	BOF		Via DRAVO Inc. Revamping
059	USINOR Dunkerque France	1985		80	BOF/EAF		Revamping of DH
058	Thyssen Krupp Stahl AG RH No. 1 Duisburg-Beeckerwerth Germany	1985		260	BOF		
057	Stahlwerke Bremen GmbH Bremen Germany	1985		280	BOF		Built by MAN GHH (now SMS Demag)
056	POSCO Pohang Iron & Steel Co. No. 1 BOF, RH No. 2 Pohang Rep. of Korea	1985		110	BOF		
055	NLMK Novolipezk Iron & Steel Corp. Novolipezk Russia	1985		180	BOF		
054	Krupp Stahl AG Siegen-Geisweid Germany	1985		140	EAF		
053	ISCOR Ltd. Vanderbijlpark Rep. of South Africa	1985		155	EAF		Revamping of DH
052	Inland Steel Co. Indiana Harbour Indiana USA	1985		240	BOF		Via DRAVO Inc.



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051	CSC China Steel Corp. No. 2 BOF, RH No. 2 Kaohsiung Taiwan, R.O.C.	1985		250	BOF		
050	COSIPA Shop No. 2 Sao Paulo Brazil	1985		130	BOF		
049	British Steel plc Scunthorpe Great Britain	1985					Revamping of No. 36
048	BMZ Byelorussian Steel Works Zhlobin Republic of Belarus	1985		100	EAF		Via Voest Alpine Industrieanlagenbau (VAI)
047	USIMINAS Usinas Siderurgicas de Minas Gerais S.A. Shop No. 1, RH No. 2 Ipatinga, Brazil	1984		180	BOF		
046	ITALSIDER Shop No. 2 Taranto Italy	1984		320	BOF		Via Italmimpianti (now SMS Demag S.p.A.)
045	ITALSIDER Shop No. 1 Taranto Italy	1984		300	BOF		Via Italmimpianti (now SMS Demag S.p.A.)
044	Deltasider Cogne Aosta Italy	1983					Revamping of No. 21
043	COSIPA Shop No. 1 Sao Paulo Brazil	1983		105	BOF		



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042	Cockerill Sambre S.A. Chertal Belgium	1983		200	BOF		Revamping of DH
041	USINOR Usine de Dunkerque Dunkerque France	1982		240	BOF		
040	Hoogovens Shop No. 2 Ijmuiden Netherland	1982		320	BOF		
039	EKO Stahl GmbH Eisenhüttenstadt Germany	1982		235	BOF		Via Voest Alpine Industrieanlagenbau (VAI)
038	MKS Metalurski Kombinat Smederevo Smederevo Serbia	1981		90	BOF		
037	British Steel plc Lackenby Works South Teesside Great Britain	1981		260	BOF		
036	British Steel plc Scunthorpe Great Britain	1979		300	BOF		
035	USIMINAS Usinas Siderurgicas de Minas Gerais S.A. Shop No. 1, RH No. 1 Ipatinga, Brazil	1978		85	BOF		
034	Mecan Arbed Roehling-Burbach Germany	1978		140	BOF		



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033	ACOMINAS Aço Minas Gerais S.A. Ouro Brazil Brazil	1978		200	BOF		
032	POSCO Pohang Iron & Steel Co. No. 1 BOF, RH No. 1 Pohang Rep. of Korea	1977		110	BOF		
031	Asil Celik Orhangazi Turkey	1977		45	EAF		
030	Wuhan Iron & Steel Corp. Shop No. 2, RH No. 1 Wuhan P.R. of China	1974		70	BOF		Via SMS (now SMS Demag)
029	Rheinstahl Hüttenwerke AG Hattingen Germany	1973			EAF/BOF		
028	Australian Iron & Steel Pty., Ltd. Port Kembla Australia	1973		270	BOF		
027	EMZ Enakievo Metallurgical Works Kramatorsk Ukraine	1972			EAF		
026	ASCOMETAL Fos-sur-Mer France	1972		100	EAF		
025	Norbotten Jaernverk AB Lulea Sweden	1971		100	BOF		



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024	Surahammars Bruks AB Surahammar Sweden	1970			EAF		
023	Centro Sperimentale Metallurgico Roma Italy	1970		1,5	IF		Pilot plant
022	Arbed Schifflange-Esch Schifflange-Esch Luxembourg	1970		80	BOF		
021	Nazionale Cogne S.p.A. Aosta Italy	1968		50	BOF		
020	VEB Stahl- und Walzwerk Henningsdorf Germany	1967			EAF		
019	Deutsche Edelstahlwerke AG Krefeld Germany	1967		80	EAF		
018	Uzina de Masini Grele Bukarest Romania	1966			EAF		
017	Hindustan Steel Co. Durgapur India	1966			EAF		
016	Breda Siderurgia Milano Italy	1966			EAF		



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015	Thyssen Krupp Stahl AG Duisburg-Ruhrort Germany	1966			BOF		
014	Zeljezara Zenica Zenica Bosnia Herzogowina	1965		100	OHF		
013	VEB Stahl- und Walzwerk Gröditz Germany	1965			EAF		
012	Daye Steel Works Huangshi P.R. of China	1965		100	OHF		
011	Kawasaki Steel Corp. Chiba Japan	1965		165	OHF		
010	Trinecke Zelezarny AS Trinec Czech Republic	1964		75	OHF		
009	IMGB Bukarest Romania	1964					Via Machinimport
008	Appleby Frodingham Scunthorpe Great Britain	1964		100	OHF		
007	Acciaierie de Bolzano Bolzano Italy	1964		40	EAF		



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006	Stewarts & Lloyds Bilston/Wolverhampton Great Britain	1963		120	OHF		
005	Rheinstahl Hüttenwerke AG Hattingen Germany	1963		30	EAF		Pilot plant
004	Daido Steel Co. Ltd. Chita/Nagoya Japan	1963		70	EAF		
003	Acières Electriques d'Ugine Ugine France	1963			EAF		
002	Fuji Iron & Steel Co. Ltd. Hirohata/Himeji Japan	1961		100	OHF		
001	Rheinstahl Hüttenwerke AG Hattingen Germany	1960			EAF/OHF		